



990 2:1 SR HS CLEARCOAT

ET990-SR01 1L
ET990-SR05 5L



Product

2K scratch resistant high solids acrylic clearcoat. Fast drying, non-yellowing UV resistant formula.

Substrates

Apply on top of fully dry solvent and waterborne basecoats



Surface Preparation

The use of tack cloth is recommended prior application

Application Conditions

18-22°C



Mixing

2:1 by volume with Etalon hardener ET991 slow and normal



Dilution

No dilution required

Pot Life

up to 1,5 hours at 20°C



Application Viscosity

14-16 sec at 20°C Ford cup 4



Spraying Equipment

Gravity feed spray gun 1.3mm



Number of layers

2 coats



Flash off

5-10 min

Coating Thickness

45-50 µm



Drying

15 min at 60°C



Drying with IR lamps

7-10 min

VOC

2004/42/II B(840)<840

Shelf life

18 months